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Bill Krier
Editor in Chief, WOOD magazine

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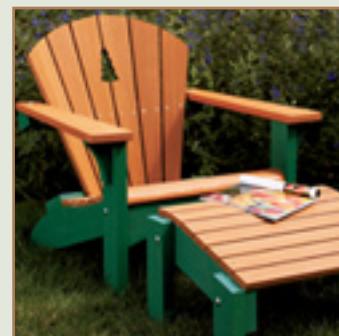
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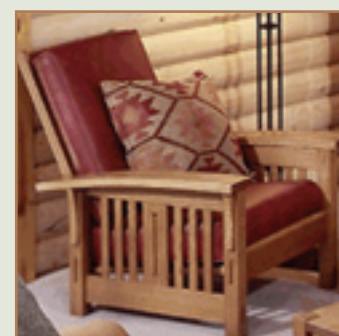
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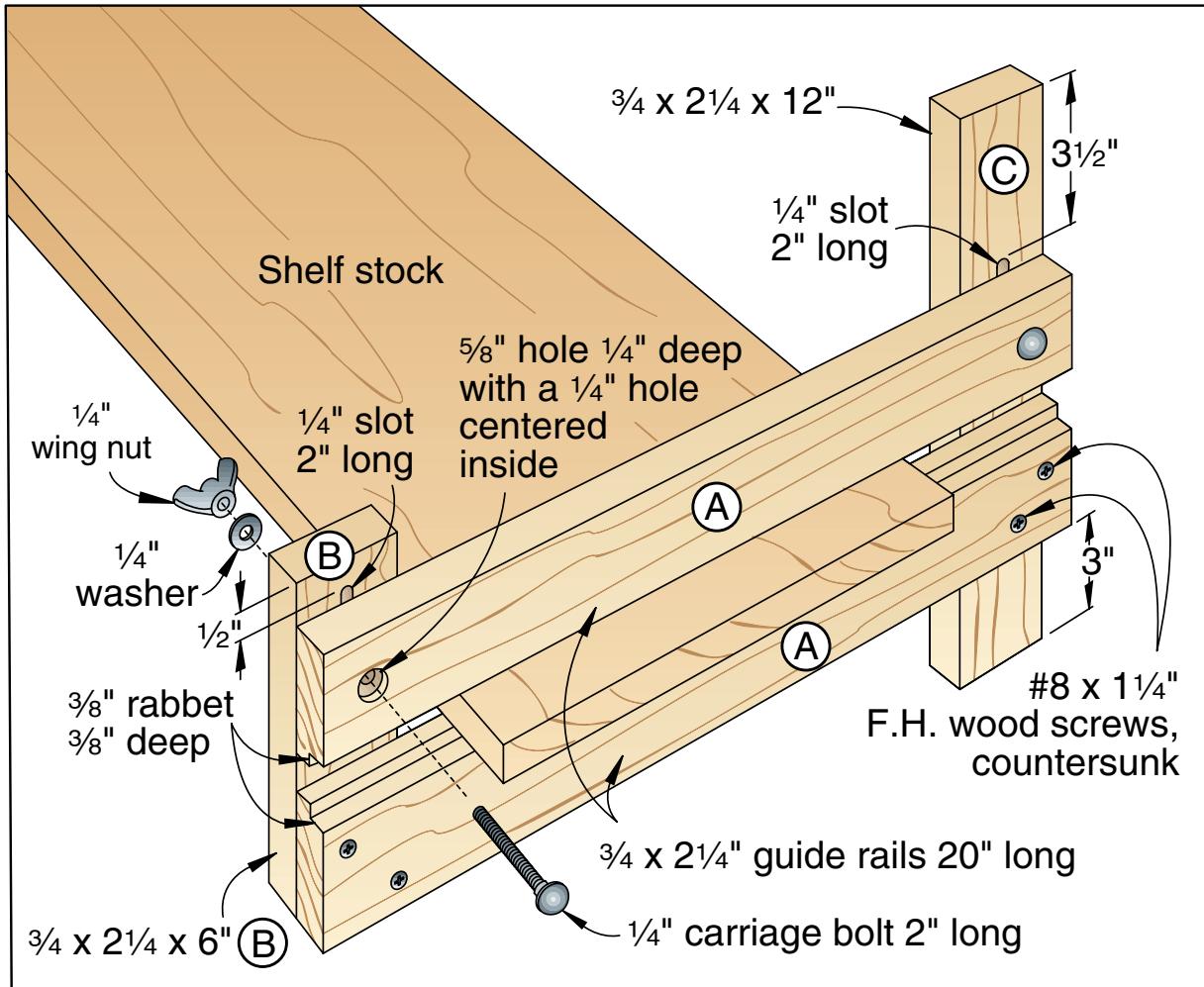
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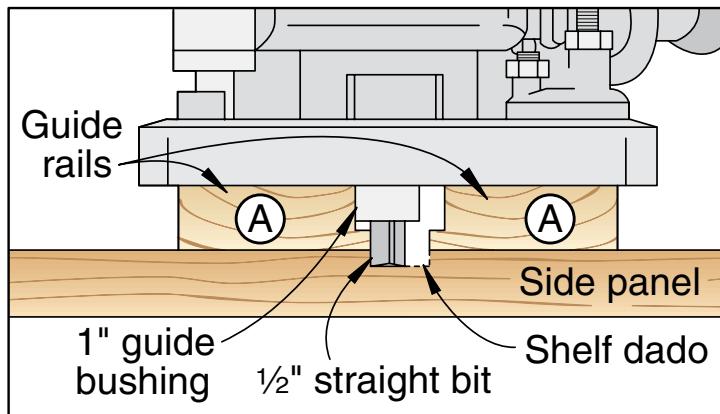
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EXTRA-WIDTH DADO JIG





Here's a jig for routing bookcase or cabinet-side dadoes that exactly match the thickness of your shelf stock. No special bits are needed. Just use an ordinary straight bit and a guide bushing. (We used a 1" guide bushing and a 1/2" straight bit.) To start, cut a 3/8" rabbet 3/8" deep along the inside edge of both guide rails (A). Then complete the jig, as shown in the drawing above. To customize the rails for a different bushing and bit, use them to trim the rabbet in the guide rails. The remaining lip will now match your bushing/bit combo. To set the jig for



your shelf stock, slip the jig over the shelf stock, as shown above right.

Snug the guide rails (A) against the stock, and tighten the wing nuts. Slip the jig off the stock, and clamp the jig onto the piece being dadoed, aligning the gap between the rails (A) over the

marked dado on the side panel. Adjust the depth of cut with your router sitting on top of the rails. Rout one pass with the guide bushing riding against one of the rabbeted rails. Make a second pass riding the bushing against the opposite rabbeted rail. 

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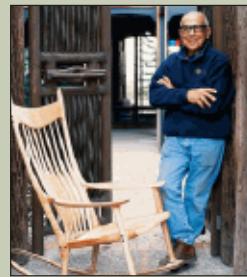
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