

Key:

SP == Spacer

CH == Chipper

3/32 - N/A

1/4" - 1/8" + 0.015 SP + 1/8"

3/8" - 1/8" + 0.010 SP + 1/8" CH + 0.015 SP + 1/8"

15/32" - 1/8" + 1/8" CH + 1/8" CH + 1/8"

1/2" - 1/8" + 0.015 SP + 1/8" CH + 1/8" CH + 0.015 SP + 1/8"

23/32" - 1/8" + 1/8" CH + 1/8" CH + 1/8" CH + 1/8" CH + 1/8"

3/4" - 1/8" + 0.020 SP + 1/8" CH + 0.020 SP + 1/8" CH + 1/8" CH + 1/8" CH + 1/8"